

BACHMANN CHINA**GE E-60-CP ELECTRIC (AMTRAK)****#38 COUPLER CONVERSION**

1. Remove the existing coupler.
2. Trim front inside of the side rails of the coupler pocket at an angle, as shown in Fig.2. Trial fit 30-Series Draft Gear Box to be sure enough is trimmed.
3. Drill through existing coupler mounting hole in coupler pocket with a #50 drill and tap with a 2-56 tap.
4. Assemble the #38 Coupler with Coupler on top and Torsion Spring on bottom, as shown in Fig.1. Align and secure with a 2-56 x 1/4" screw.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

2-56 x 1/4" screw

#38 Coupler assembly

Bachmann
truck mounted
coupler pocketTrim front inside
of coupler
pocket at an
angle to fit
30-Series
coupler
assembly**Fig.1**
#38 Installation**Fig.2**