

CON-COR**AMTRAK PHASE III PASSENGER CARS****#508 BRACKET WITH #22 COUPLER CONVERSION**

1. Remove the trucks, nearest wheel to the coupler and the coupler. Widen the truck coupler opening to allow the #508 bracket to slip inbetween the side walls, see Fig.1.
2. Take the #508 Bracket and Coupler Box, note the raised parts on the top of the #508 Brackets widest part, and file down until smooth and about 3/32" thick as shown in Fig. 2. Remove the existing coupler centerpost.
3. Assemble the coupler and attach to the #508 bracket per instructions.
4. Using a solvent cement, glue the assembly into the truck or follow the coupler instructions by drilling the .052" diameter hole and attach the coupler and bracket with the self-tapping #8 screw.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

