

IHC**EMD SD-35****No.5® COUPLER CONVERSION**

1. Remove screw holding IHC draft gear assembly onto loco coupler mounting pad.
2. Save screw, lid and box. Discard existing couplers.
3. Place the No.5® Coupler with Centering Spring on top over center hub on IHC draft gear box lid, as shown in Fig.1.
4. Slip IHC box over coupler and spring assembly and press onto IHC lid. Be sure Centering Spring is not caught between lid and box.
5. Secure assembly to coupler mounting pad with IHC screw.
6. Check for correct coupler height, function, and clearance and make any adjustments necessary.

