

AHM (POUCHER-ITALY)

OLD TIME FREIGHT CARS

No.5® BODY MOUNTED COUPLER CONVERSION

1. Cut off existing coupler and mounting tab from both trucks as shown in Fig.1.
2. Make a 1/64" (.015") thick styrene shim 5/64" (.078") wide by 1/2" (.500") long. Place the shim on centerline flush against the inside edge of the car. Glue in place and allow to dry before attaching coupler.
3. Assemble the No.5® Coupler per Instructions and install by gluing in place.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

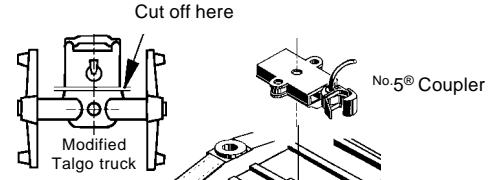


Fig.1

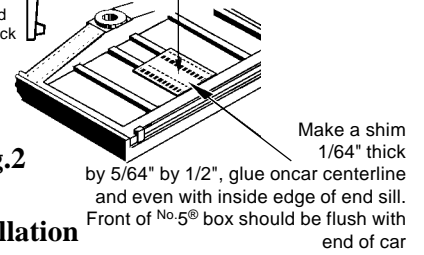


Fig.2

No.5® Installation