

LIFE-LIKE PROTO 2000

ALCO PA & PB

#26 Pilot, #23 Ends COUPLER CONVERSION

Pilot:

1. Use the center-set long shanked #26 coupler. Remove the original by prying or unsnapping the lid off the swing draft gear box. Discard the coupler.

2. Make sure the box is free of any flash. Place the #26 centering spring in the box followed by the coupler. Make sure both are over the center post. Then snap the lid securely back in place. The #26 coupler will clear both pilots. Be careful while installing the chosen pilot after the coupler is mounted.

3. Go to step

Rear:

4. Follow the same instructions as above for the #23 coupler on the rear of the "A" unit and both ends of the "B" unit.

5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

