

MANTUA

0-4-0 CAMELBACK

#37 COUPLER CONVERSION

1. Remove existing coupler pocket screws, covers and couplers. Save screws.
2. For pilot and tender, assemble #37 Coupler with Torsion Spring on bottom with Lid. Install coupler from below and secure with Mantua screw.
3. Check for correct coupler height, function, and clearance and make any adjustments necessary.

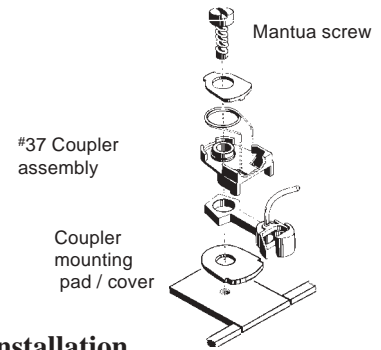


Fig.1

#37 Installation