

TYCO

STREAMLINED PASSENGER CARS

No.5® COUPLER CONVERSION (NEWER PLASTIC BODY)

1. Turn the car upside down and remove the floor. Swing truck sideways and remove original coupler assembly.
2. Assemble the No.5® Coupler per instructions. Glue lid and box together with a plastic compatible cement applied sparingly along seams only.
3. Enlarge mounting hole in coupler mounting bracket with a #50 Drill. Place No.5® Coupler assembly on top of the mounting bracket, align holes and secure with a #2 by 3/16" self tapping screw. See Fig.1.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

No.5® COUPLER CONVERSION (OLDER METAL BODY)

1. Turn the car upside down and remove the floor. Swing truck sideways and remove original coupler assembly.
2. Assemble the No.5® Coupler per coupler instructions. Glue lid and box together with a plastic compatible cement applied sparingly along seams only.
3. Enlarge mounting hole closest to end of coupler mounting bracket with a #50 Drill and tap 2-56. Place No.5® Coupler assembly on the bottom of the mounting bracket, align holes and secure with a 2-56 screw. See Fig. 2.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

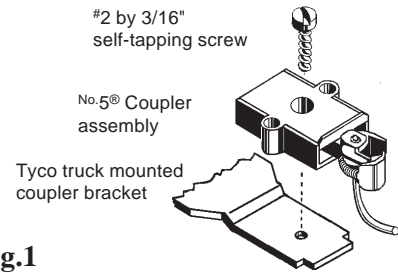


Fig.1

No.5® Installation (Newer Plastic body)

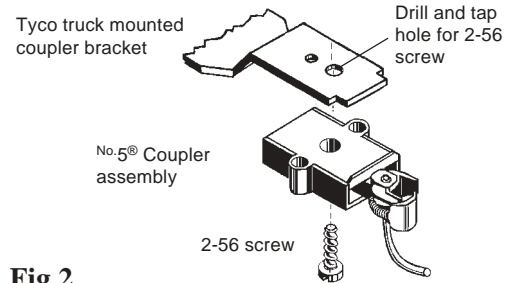


Fig.2

No.5® Installation (Older metal body)