

WESTERFIELD No.5® COUPLER CONVERSION

ALL ROLLING STOCK

1. Remove existing coupler and draft gear box if already assembled.

2. Assemble the $^{No.}5^{\otimes}$ Coupler with Centering Spring on top. Glue box and lid together using a plastic compatible cement applied sparingly along seams only.

3. Align coupler assembly on car centerline and secure to car with a plastic compatible cement. If you wish, you may secure coupler assembly ${\bf Fig.1}$ with an optional screw.

4. Check for correct coupler height, function, and clearance and make $^{No.5}$ [®] Installation any adjustments necessary.

