

# 503

## Arch Bar Metal Trucks

with Ready-to-Mount Whisker® Couplers  
33" Ribbed Back Code 110 Metal Wheels

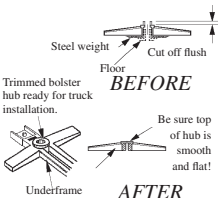
All Metal Non-Magnetic Trucks & RP-25  
Wheels with Free Rolling Insulated Axles

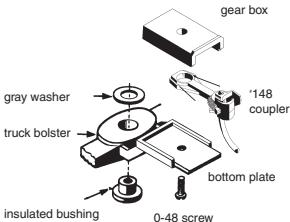
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### Modification of common underframes for adaptation to Kadee® Trucks





### #503 Arch Bar

Metal Trucks with Ready-to-Mount  
Whisker® Couplers, #523 Code 110 (.110)  
33" Ribbed Back Metal Wheels  
& #637 HO Truck Springs

Requires mounting on a flat surface with a #2 or 2-56 screw.

#### TRUCK MOUNTED COUPLER INSTRUCTIONS

Remove all flash and burrs from all parts. Burnish all work surfaces with '231 "Greas-em".

Assemble the '148 coupler as shown in diagram. Making sure the specialised snap together truck mount gearbox is on top and the lid is on the bottom. Tighten the 0-48 screw into the hole of the draft gear box. Add a puff of '231 "Greas-em" to inside of coupler and work back and forth. Insert the insulating bushing into the truck bolster from below, insert gray washer between truck and body bolster and attach with a #2 or 2-56 screw. Patent number 5,662,229



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