



### **Making ALPS/Laser Ink Scratch Resistant / Solvent Resistant:**

The decal paper manufacturer recommends “Liquid Decal Film” by MicroScale. “Liquid Decal Film” is available at most hobby shops or online. “Liquid Decal Film” may be air brushed or applied with a paint brush. Air brushing will apply a smoother more even coat.

I have found it takes 2 heavy air brush applied coats to make ALPS ink scratch and solvent resistant. After the 2 heavy coats of “Liquid Decal Film” the ALPS ink should be also resistant to acrylic clear coats, lacquers and other coatings. Our decal paper manufacturer not recommended using acrylic clear coats, lacquers and other coatings without testing them first to verify compatibility.

### **Application Instructions:**

*Don't leave in dish of water for more than 1 min. avoid decal separating from backing in dish. Don't use hot water.*

1. Cut out decal as close to lettering as your comfortable with, dip decal in clean room temperer water for about 10-15 sec. and remove. Place on wet cloth for 90+ sec., decal should now slide from backing easily.
2. Hold decal in desired location and slide backing away.
3. With a small soft wet paint brush you may fine-tune positioning.  
***Keep decal wet.***
4. Gently dab/blot with a towel to remove extra water and allow to dry.
5. Test finishing solutions before applying to entire decal.

*Store decals flat in a cool dry place. Avoid exposer to heat, sun light, & moisture.*