

BACHMANN

#27 Coupler conversion

1. Remove existing couplers from truck mounted coupler pocket, save screws.
2. Modify the No.5® Draft Gear Box Lid, included with the 20-Series Couplers, by trimming the sides off as shown in Fig.1. Trim equally from each side until lid fits snugly between sides of Bachmann coupler pocket.
3. Assemble the coupler as shown in Fig.1, align and secure with Bachmann screw.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

SD-40-2

