

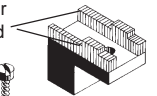
# BACHMANN HONG KONG

# GE U-36-B

## #37 COUPLER CONVERSION

1. Remove existing screw and coupler.
2. Remove the side walls (shaded portion) of the coupler pocket flush with the coupler mounting surface, see Fig.2. Drill through existing hole with a #50 drill and tap hole for 2-56 threads. If there are two holes, drill and tap one furthest from end.
3. Assemble the #37 Coupler with the Coupler on top and the Torsion Spring on the bottom. See Fig.1. Attach to bottom of coupler mounting platform, align and secure coupler with 2-56 screw.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

Cut away side walls flush with coupler mounting surface and file smooth and flat



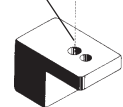
2-56 x 1/4" screw

**Fig.2**

#37 Coupler assembly

Drill and tap 2-56 hole

Modified coupler mounting platform



**Fig.1**

## #37 Installation