

BACHMANN**ALL CABOOSES****#37 BODY MOUNTED COUPLER CONVERSION**

1. Remove truck from car body. Cut off coupler bracket just past center hub of truck frame and discard.
2. The only modification required is to create a coupler mounting pad by cleaning off and filing flat a 3/8" wide by 1/2" long area at the end and center of the car underframe.
3. Assemble the #37 Coupler with the Torsion Spring on top and Coupler on bottom. Center and align Coupler and glue in place with a plastic compatible cement.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

