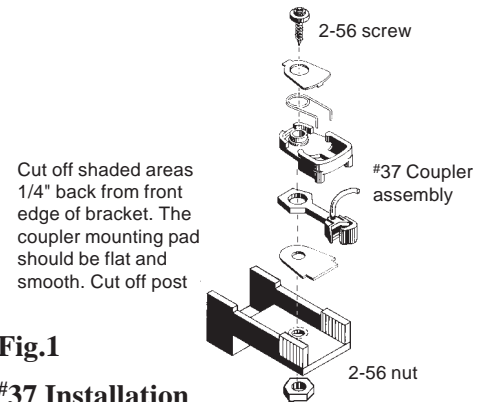


BACHMANN**#37 COUPLER CONVERSION**

1. Remove coupler and discard.
2. Cut away a 1/4" length of the side walls of the coupler bracket flush with the bracket surface. Cut the post off and drill out the hole with a #43 drill. See Fig.1.
3. Assemble the #37 Coupler with Coupler on top and Torsion Spring on bottom. Hold assembly together temporarily with tweezers and place over hole. Align and secure coupler with 2-56 screw and nut.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

PASSENGER CARS 85'**Fig.1****#37 Installation**