

BACHMANN SPECTRUM GE 45 TON DIESEL
#835 "G" SCALE or #1835 #1 SCALE

Invert the locomotive and set it on a secure padded surface. Remove the two small screws holding the coupler and mounting plate to the end sill. The loose plate (assembly) will slide straight up.

Drill and tap a hole for a 4-40 screw centered in the lower area between the two original screw holes (see illustration). Make sure it is perpendicular with the edge of the sill and deep enough for a 1" screw measured from the top of the gear box setting at the height of the original screw holes.

Assemble the coupler and place it on the edge of the sill. Use a 4-40 x 1" screw through the hole at the back of the draft gear box. Tighten enough to hold the coupler in place. If you desire, and for appearance, you can fill the open areas with shim stock.

