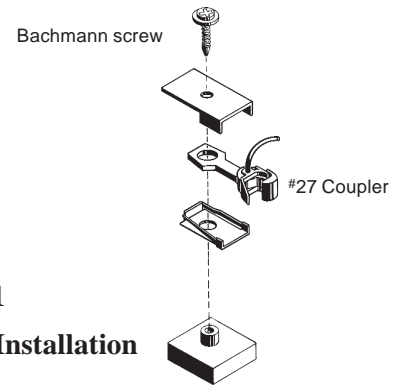


BACHMANN**2-8-0 CONSOLIDATION****#27 TENDER COUPLER CONVERSION**

1. Remove existing coupler from coupler pocket, save screw.
2. Assemble the coupler as shown in Fig.1. Align and secure with Bachmann screw.
3. Check for correct coupler height, function, and clearance and make any adjustments necessary.

Pilot Coupler Conversion

Note: This conversion requires extensive cutting and modification of pilot and essentially requires the complete removal of the cast-on coupler and coupler pocket area, including forming a rectangular hole at the correct height for the insertion of a Kadee® Coupler.

**Fig.1****#27 Installation**