

BACHMANN**EMD GP-18****#28 COUPLER CONVERSION**

1. Remove the truck frame by slipping a small screwdriver into the back end of the truck and pry off the stirrup clip. This releases the truck frame. Tip it down and forward off of the gear housing.
2. Drill a hole through the centerpost of the coupler mounting platform using a #50 drill and tap it with a 2-56 tap.
3. Assemble the #28 Coupler as shown in Fig.1. Mount it on top of the coupler mounting platform with a 2-56 screw.
4. Reassemble the truck and check for correct coupler height, function and clearance. If the screw head contacts the body tab, file down the screw head and, if needed, the tab until clearance is achieved.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

