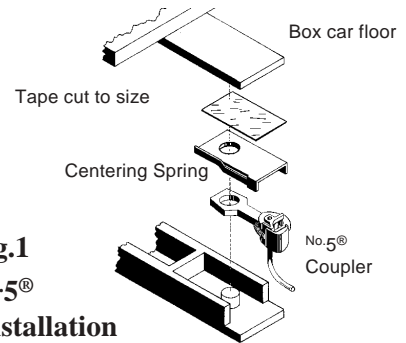


CON-COR**60' PLUG DOOR AMTRAK MAIL CAR****No.5® COUPLER CONVERSION**

1. Remove the trucks from the underbody of the car.
2. Lift the mounted-on gear box and assemble the coupler over the post.
3. Drop the spring over the post and place a small piece of tape over the spring and post to cover the center hole of the spring. The tape should be the same width and length as the spring so it can hold it centered over the post and keep it from moving.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

**Fig.1**

No.5®

Installation