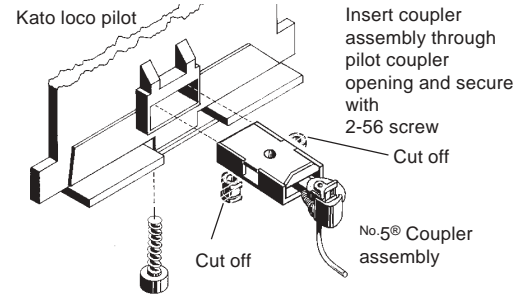


# KATO

## No.5® COUPLER CONVERSION

1. Remove Kato retainer pin and existing couplers.
2. Modify both pilot and rear coupler openings to make them wide enough to accept No.5® Draft Gear Box width of 5/16". File a small amount of plastic from the side walls of the coupler opening to align the coupler on center and, if necessary, a small amount from bottom of opening. Do not file top of opening.
3. Drill and tap 2-56 both existing coupler mounting pad center holes.
4. Modify the No.5® Draft Gear Box and Lid by cutting off side mounting lugs flush with sides. Assemble No.5® Coupler. Insert coupler assembly into coupler opening from the front and secure with a 1/4" long 2-56 screw. See Fig.1
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

# EMD SD-40



**Fig.1**

Drill and tap existing hole for 2-56 threads. Use a 2-56 by 1/4" screw

## No.5® Installation