

**KATO JAPAN****EMD F40PH****Use a #148 coupler and the box from a #213 package.**

The coupler is secured by a snap on plastic cover. I used a #148 coupler and the box from a #213 package. I tapped the hole in the pivoting post for a 2-56 screw, trimmed the post out of the #213 box, set the #148 coupler over the loco's post, then set the box over the coupler and post so the side walls are forward to become the place for the springs to press against. You can use a 2-56 x 1/8" screw which is long enough to be secure in the top of the post. If needed you can drill and tap the hole all the way through the plastic under frame since this area is clear inside the body then use a longer screw. You do not use the original snap on cover. Also, by removing the body you can remove the end pieces to work on the coupler mounting.