



Kadee<sup>®</sup> Quality Products 673 Avenue C • White City, OR 97503 Suspend the chain between the two pins stuck into a board. Count 15 loops from the end and clamp in a grab ring. Count 16 loops and clamp in another grab ring; do this two more times. Now cut the loop just behind each grab ring, and you will have four chains of 15 loops, with a grab ring on the last loop.

Take a small round or square file and clean out the hole in the side of the bunk (see fig. 1) and with a hook bent in a small piano wire, thread the small end of the chain, from the inside out, and glue in place as shown in Fig. 2. Remove the flash from the ends and edges marked with a barred arrow. Drive the piano wire log pin in flush with the bunk bottom. beginning with the end opposite from the flattened end. Drive the large escutcheon pin through the bunk and into the boggie frame until it just pivots freely or drill #3/63 and tap 00-90 for optical 00-90 screw for screw mounting.