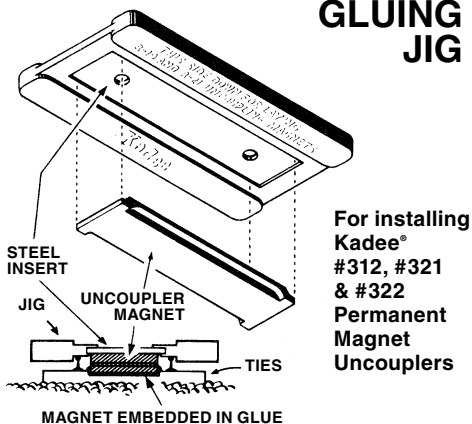
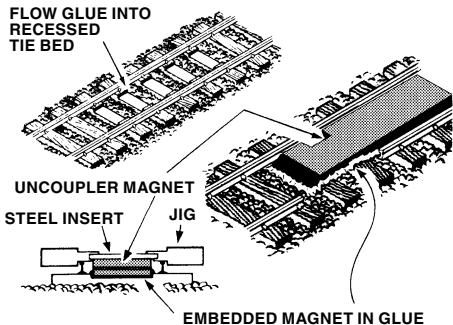


334 UNCOUPLER GLUING JIG



This jig removes all guesswork when installing Kadee® permanent magnet uncouplers... assures magnet will be permanently centered in the track at the absolute recommended height for optimum performance!
(instructions on reverse side)

USING UNCOUPLER GLUING JIG



Raised working on one side indicates use for Kadee #312 (formerly B-12) Non-Delayed permanent magnet uncoupler. Reverse side specifies use for our #321 (formerly B-21) or #322 Delayed-Action permanent magnet uncoupler.

Place magnet under correct side of jig so its top surface is properly centered on and clinging to steel insert. Rest jig and magnet on track, check to see that undersides of jig rest on both railheads at once. If bottom of magnet rests on ties and prevents jig from resting on both rail heads, magnet will be too high! It is important that with jig resting on railheads, bottom of magnet should clear tops of ties slightly, preferably $1/64''$ to $1/32''$. If necessary, recess ties in area covered by a length magnet while held in the jig (see instructions). The object is to embed magnet in glue, which when hardened, will securely anchor and support it where it is held at recommended height in jig while glue is setting. Most any glue such as Rubber cement or Walthers GOO[®], are very good for the purpose. When glue has thoroughly set, lift jig off to expose the uncoupling magnet properly centered in the track at the absolute recommended height for optimum performance, No guess work, it's simple and positive.

Kadee[®] Quality Products Co.
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