



# 502

## 50-Ton

# Bettendorf Metal Trucks

with Ready-to-Mount Whisker® Couplers  
33" Smooth Back Code 110 Metal Wheels

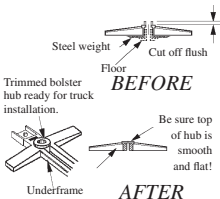
All Metal Non-Magnetic Trucks & RP-25  
Wheels with Free Rolling Insulated Axles

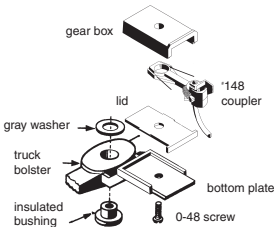
***Made In the U.S.A.***

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## Modification of common underframes for adaptation to Kadee® Trucks





**#502 Bettendorf  
Metal Trucks with Ready-to-Mount  
Whisker® Couplers, #520 Code 110 (.110)  
33" Smooth Back Metal Wheels  
& #637 HO Truck Springs**

Requires mounting on a flat surface with a #2 or 2-56 screw.

**TRUCK MOUNTED COUPLER INSTRUCTIONS**

Remove all flash and burrs from all parts. Burnish all work surfaces with "231 "Greas-em".

Assemble the '148 coupler as shown in diagram. Making sure the specialised snap together truck mount gearbox is on top and the lid is on the bottom. Tighten the 0-48 screw into the hole of the draft gear box. Add a puff of "231 "Greas-em" to inside of coupler and work back and forth. Insert the insulating bushing into the truck bolster from below, insert gray washer between truck and body bolster and attach with a #2 or 2-56 screw.

Patent number 5,662,229

**[www.kadee.com](http://www.kadee.com)**



**WARNING:**

Cancer and Reproductive Harm -  
[www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



**WARNING:**

**CHOKING HAZARD - Small Parts  
Not for children under 14 years.**



Kadee® Quality Products Co.  
673 Avenue C White City, OR 97503