



# 512

## Bettendorf T-Section Metal Trucks

with Ready-to-Mount Whisker® Couplers  
33" Ribbed Back Code 110 Metal Wheels

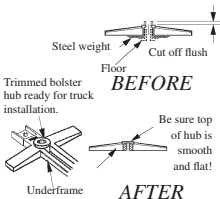
All Metal Non-Magnetic Trucks & RP-25  
Wheels with Free Rolling Insulated Axles

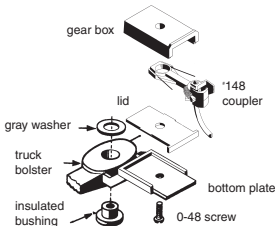
***Made In the U.S.A.***

©2021 Kadee® Quality Products Co.

022421

### Modification of common underframes for adaptation to Kadee® Trucks





#512 Bettendorf T-Section  
Metal Trucks with Ready-to-Mount  
Whisker® Couplers, #523 Code 110 (.110)  
33" Ribbed Back Metal Wheels  
& #637 HO Truck Springs

Requires mounting on a flat surface with a #2 or 2-56 screw.

# **TRUCK MOUNTED COUPLER INSTRUCTIONS**

Remove all flash and burrs from all parts. Burnish all work surfaces with "231 "Greas-em".

Assemble the '148 coupler as shown in diagram. Making sure the specialised snap together truck mount gearbox is on top and the lid is on the bottom. Tighten the 0-48 screw into the hole of the draft gear box. Add a puff of "231 "Greas-em" to inside of coupler and work back and forth. Insert the insulating bushing into the truck bolster from below, insert gray washer between truck and body bolster and attach with a #2 or 2-56 screw.

Patent number 5,662,229

**www.kadee.com**



## **WARNING:**

Cancer and Reproductive Harm -  
[www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



## **WARNING:**

**CHOKING HAZARD - Small Parts**  
Not for children under 14 years.



Kadee® Quality Products Co.  
673 Avenue C White City, OR 97503