

# 520

12 Sets

## **Code 110** **33" Smooth Back** **Freight Wheels**

All Metal Non-Magnetic RP-25 Wheels  
with Free Rolling Insulated Axles

Made In the U.S.A.

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# #520 Code .110 33" Smooth Back Wheels

## INSTALLATION INSTRUCTIONS

**Important:** Take care not to bend or damage points of axle cones during installation. Do not bend axles by forcing wheel sets. If care is not taken during installation, wheel sets will not run true.

### Installation in (plastic) RIGID sideframe trucks:

Remove stock wheel sets by carefully spreading each sideframe enough to allow axle cone to come out. Inspect axle cone journals in sideframes to assure there are no burrs or rough spots. Add a puff of Kadee® #231 "Greas-em" to journals to lubricate (do not use oil). Insert one axle cone into sideframe, then spread opposite sideframe enough to give room for placement of other axle cone. Test wheels by spinning. If wheels do not roll freely, carefully bend ends of sideframes outward slightly.

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