

NO.5® , #58 OR #148 IN NO.5® OR #242 DRAFT GEAR BOX

NO.5®, #58 OR #148 COUPLER CONVERSION

- **1.** See manufactures instructions. Follow the instructions included with the couplers for assembly and adjustment.
- 2. Remove existing coupler and draft gear box if already assembled.
- 3. Assemble the $^{\text{No.}5^{\text{@}}}$ or #58 Coupler with Centering Spring on top. Place Lid on Draft Gear Box.
- **4.** Align coupler assembly on car centerline and secure to coupler mounting platform with a screw.
- **5.**Check for correct coupler height, function, and clearance and make any adjustments necessary.



