



**571**  
Self-Centering

**Andrews (1898)**  
**“HGC” Trucks**  
with 33” Ribbed Back  
Code 110 Metal Wheels

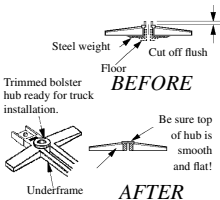
2 Piece “HGC” Trucks & RP-25 Metal  
Wheels with Free Rolling Insulated Axles

***Made In the U.S.A.***

©2018 Kadee® Quality Products Co.

100918

Modification of  
common  
underframes for  
adaptation to  
Kadee® Trucks



#571 Andrews (1898)  
"HGC" Trucks  
with #523 Code 110 (.110)  
33" Ribbed Back Metal Wheels

"HGC" High Gravity Compound weighs nearly the same as Metal Trucks but with more detail & a 2 piece split bolster design for more efficient truck equalization, reduced axle friction for greater rolling performance.

Requires mounting on a flat surface with supplied 2-56 screw.

To mount the trucks, after a level and secure mounting has been established, drop the centering bushing into the truck bolster making sure the triangle wedges are indexed properly. Slip the screw through the bushing and place the truck over the hole. As you tighten the screw, lift the truck and hold it parallel with the car. Tighten the screw snugly but not too tight. Hold the car upright and check the centering of the trucks. If they are not straight, loosen the screw and realign the truck, which turns the bushing slightly, until it hangs straight. If the bushing is easily turned after the screw is snug, place a thin washer between the bolster and mounting surface and tighten as above. Roughing up the mounting surface may also help.

Now the trucks will "self-center" when the car is picked up and can easily be placed on a straight piece of track without the usual handling and fumbling.

If needed only use a Dry Graphite Lubricant such as our '231 "Grease-em".



**Made In the U.S.A.**

Patent number 7,434,518 B2

**WARNING:**

Cancer and Reproductive Harm -  
[www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)

**WARNING:**

CHOKING HAZARD - Small Parts  
Not for children under 14 years.



7 65484 00571 1

Kadee® Quality Products Co.  
673 Avenue C White City, OR 97503