



593
Self-Centering

Arch Bar Electrical Pickup Trucks with 33" Smooth Back Code 110 Metal Wheels

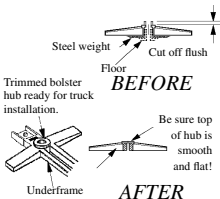
2 Piece "HGC" Trucks & RP-25 Metal
Wheels with Free Rolling Insulated Axles

Made In the U.S.A.

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Modification of common underframes for adaptation to Kadee® Trucks



#593 Arch Bar Electrical Pickup Trucks

Electrical Pickup Caboose Truck Installation.

1. From the center of the pivoting point of the truck measure $3/16$ " back toward the center of the car and drill a $5/32$ " hole through the floor. Some under-frames may require a different hole location but try to get it as close to the $3/16$ " as possible. Also, some cars may have a metal floor or weight that you'll have to drill through or remove.
2. Remove all the sharp edges from the hole so there is nothing to scrape or cut the wire.
3. To make the proper electrical connection mount the trucks making sure the red dots on the bottom are on opposite sides. The red dot indicates the hot side or the side that picks up the current.

WARNING: If the trucks are not orientated correctly it will cause an electrical short.

4. Make sure the trucks rotate freely and the wires are through the holes without knots or kinks. Leave enough slack in the wire leads so the trucks can pivot and wires can move unhindered.
5. Attach the leads to your lighting unit according to your requirements using basic electrical connecting methods.

If needed only use a Dry Graphite Lubricant such as Kadee® #231 "Greas-em".



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WARNING:

Cancer and Reproductive Harm -
www.p65warnings.ca.gov



WARNING:

**CHOKING HAZARD - Small Parts
Not for children under 14 years.**



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