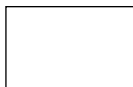




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1 KIT

# COUPLER ASSEMBLY FIXTURE

FOR USE  
WITH KADEE®  
NO. 5®, #58  
& #9  
COUPLERS

**ASSEMBLY:**

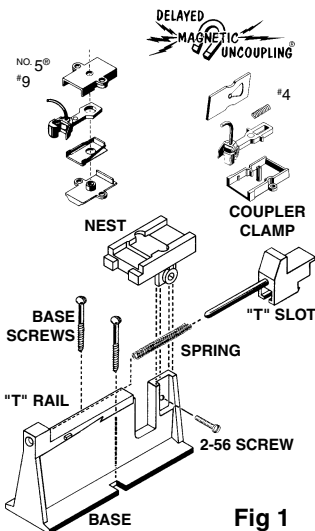
Trim flash from parting lines & assemble as shown in Fig 1. Attach to a work surface with base screws.

**#4 INSTRUCTIONS:**

1. Place draft gear box in nest (see illustration).
2. Place coupler over draft gear center post with trip pin up. Carefully and slowly release coupler clamp so it clamps coupler knuckle. **Caution: Do not allow fixture clamp to snap forward.** Assemble centering spring & dowel into coupler shank and lid onto draft gear box according to coupler instructions.
3. Very carefully, remove assembled coupler & secure the lid as described in instructions. Your couplers are now ready to install.

**NO. 5®, #58 & #9 INSTRUCTIONS:**

1. Place lid in nest (see illustration).
2. Place bronze centering spring over center post. Place coupler with trip pin up on centering spring & over center post. Carefully and slowly release coupler clamp so it clamps coupler knuckle. **Caution: Do not allow fixture clamp to snap forward.** Assemble draft gear box onto lid according to coupler instructions.
3. Very carefully, remove assembled coupler & use styrene cement along edges of gear box and lid to secure, as described in instructions. Your couplers are now ready to install.

**Fig 1****Kadee®**

Made Entirely in the U.S.A.

Quality Products Co.

All Kadee® products are Guaranteed\*

**WARNING:**  
CHOKING HAZARD - Small Parts  
Not for children under 14 years.

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97503-1078

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