



#703

1 KIT

COUPLER ASSEMBLY FIXTURE

FOR USE
WITH
KADEE®
#6, #7 & #8
COUPLERS

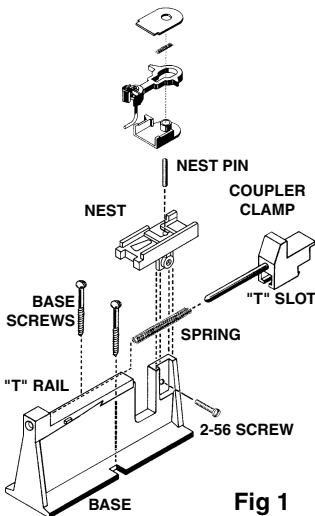


ASSEMBLY:

Trim flash from parting lines & assemble as shown in Fig 1. Attach to a work surface with base screws.

INSTRUCTIONS:

1. Lay draft gearbox over center pin with front towards coupler clamp (see illustration).
2. Place coupler with trip pin through nest, & over draft gear center post. Carefully & slowly release coupler clamp so it clamps coupler knuckle. **Caution: Do not allow fixture clamp to snap forward.** Assemble centering spring into coupler shank and lid onto draft gear box according to coupler instructions.
3. Very carefully, use styrene cement along edges of gear box and lid to secure. Your couplers are now ready to install.

**Fig 1****Kadee®**

Made Entirely in the U.S.A.

Quality Products Co.

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All Kadee® products are Guaranteed*

WARNING:
CHOKING HAZARD - Small Parts
Not for children under 14 years.



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