

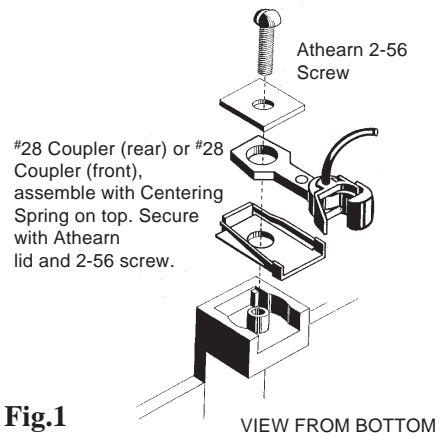
# ATHEARN

## #28 FRONT, #28 REAR OR #26 FRONT WITH A SNOWPLOW COUPLER CONVERSION

**Note:** Manufacturing and coupler pocket variations occur on this model. This may require adjustment of loco or a different 20-Series Coupler offset.

1. Remove the existing screw, cover and coupler and discard coupler and cover.
2. For the rear, use a #28 Coupler. Install coupler with Centering Spring on top by slipping through coupler opening and onto centerpost in Athearn coupler pocket, trim a #209 washer to fit over centerpost. At this point you will need to make a lid out of shim stock to fit onto the top of the draft gear box. Secure lid and coupler assembly with Athearn 2-56 screw. To prevent binding of coupler, do not over tighten.
3. For the front, Repeat step 2 using a #28 coupler.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

# GENESIS SD70-701



**Fig.1**

**#28 Front,  
#28 Rear Installation**