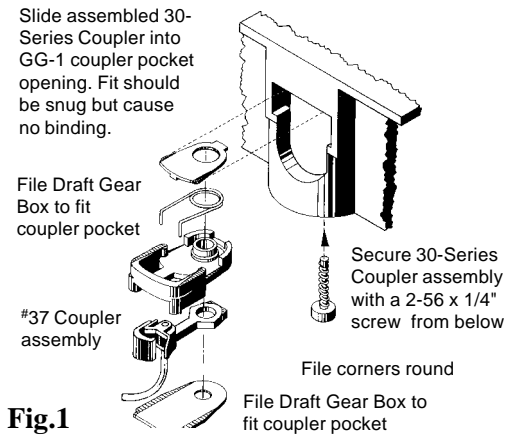


AHM (RIVAROSSİ)**GG 1****#37 coupler Conversion**

1. Remove the existing coupler.
2. File the 30-Series Coupler box sides down to fit between the coupler opening. (See arrow indications in Fig.1 and Introduction page 8, Fig.13).
3. File the two corners at the rear of the coupler shank round, as shown in Fig.1.
4. Assemble the coupler as shown with Torsion Spring on top and Coupler on bottom. Make sure the coupler fits in coupler pocket tightly but does not bind.
5. Drill and tap existing coupler mounting hole in pilot for 2-56 threads and secure #37 Coupler assembly with 2-56 x 1/4" screw.
6. Check for correct coupler height, function, and clearance and make any adjustments necessary.

**Fig.1****#37 Installation**