

AHM (RIVAROSSI)

ALL FREIGHT CARS (BODY MOUNT)

No.5® OR #58 BODY MOUNTED COUPLER CONVERSION

- 1. Cut off existing coupler and mounting tab from both trucks as shown in Fig.1.
- **2.** Assemble the ^{No}·5[®] Coupler or *38 Coupler per instructions and install by gluing in place or secure with a 2-56 screw of appropriate length.
- **3.** For screw mounting you will have to drill and tap a coupler mounting hole for 2-56 threads, 17/64" (No.5®) from face of car edge and on centerline.
- **4.** Check for correct coupler height, function, and clearance and make any adjustments necessary.

031604

