

ATHEARN

EMD F-45 AND EMD FP-45

#38 COUPLER CONVERSION

1. Remove the existing coupler and snap-on cover and discard both.
2. Remove paint from bottom of coupler mounting pads. Drill through existing blind hole in each pad and tap for 2-56 threads.
3. Assemble the #38 Coupler with coupler on top and Torsion Spring on bottom as shown in Fig.1. Install coupler, align and secure with a 2-56 screw.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

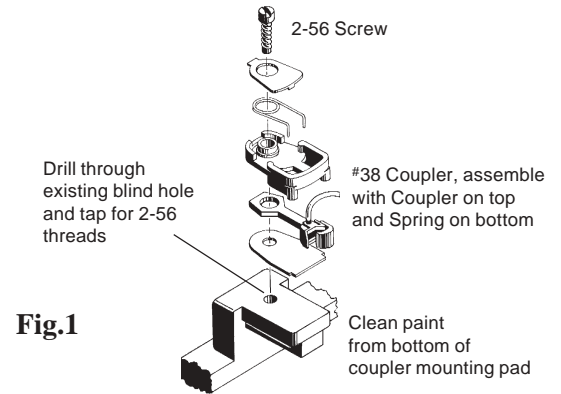


Fig.1

#38 Installation