

ATHEARN

0-6-0 SWITCHER

No.5® COUPLER CONVERSION

1. To install No.5® Coupler in tender, remove screw, draft gear box lid and existing coupler from tender.
2. For rear of tender, install the No.5® Coupler with Centering Spring on top, over the centerpost in Athearn draft gear box. Replace box lid and secure with screw from bottom, as shown in Fig.1.
3. To install No.5® Coupler in switcher pilot, remove screw, draft gear box lid and existing coupler from front end of loco.
4. Install No.5® Coupler with Centering Spring on top, over centerpost in Athearn draft gear box. Replace box lid and secure with screw from bottom, as shown in Fig.2.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

