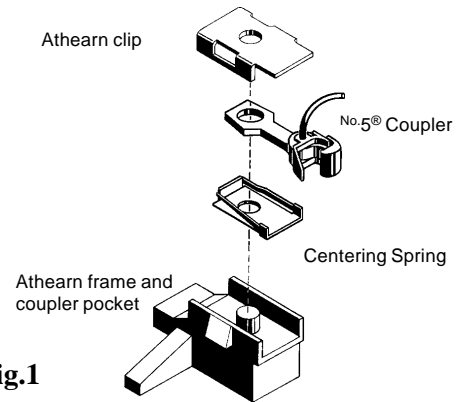


# ATHEARN

# EMD SW-7 AND SW-7 CALF

## No.5® COUPLER CONVERSION

1. Remove the existing spring clips and discard couplers.
2. Insert the Centering Spring first, over the centerpost in the coupler pocket, as shown in the Fig.1 and then insert the No.5® Coupler.
3. File and bevel inside top edges of spring clip side walls to a 45° angle to allow for easier installation of clip. Snap clip into place over No.5® Coupler Assembly.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.



**Fig.1**

**No.5® Installation**