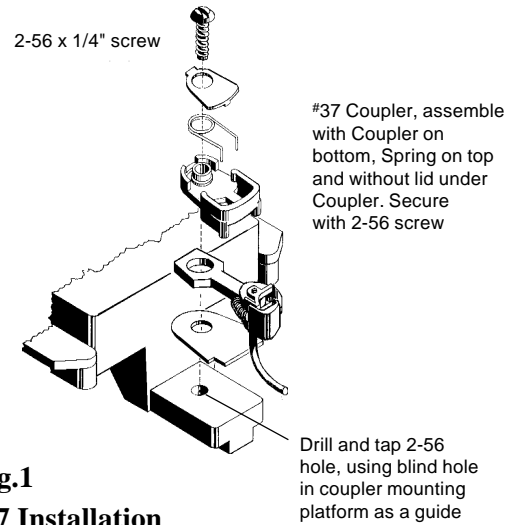


# ATHEARN

# GE U28B, GE U30B AND GE U33B

## #37 COUPLER CONVERSION

1. Remove the existing coupler and cover and discard both.
2. Remove paint from top of coupler mounting pads. Drill a 1/32" pilot hole through center of blind hole in each pad. Then drill out the pilot hole with a #50 tap drill and tap for 2-56 threads.
3. Assemble the #37 Coupler with Coupler on bottom, Torsion Spring on top and no lid under Coupler, as shown in Fig.1. Install Coupler, align and secure with a 2-56 screw.
4. You may find it necessary to file a very small amount off the top of the coupler pocket opening on the loco shell to clear the 30-Series Draft Gear Box.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.



**Fig.1**  
**#37 Installation**