

ATHEARN

GE U28C, GE U30C AND GE U33C

#38 COUPLER CONVERSION

- 1. Remove the existing coupler and snap-on cover and discard both.
- **2.** Remove paint from bottom of coupler mounting pads. Drill and tap a blind hole in each pad for 2-56 threads.
- **3.** Assemble the *38 Coupler with Coupler on top and Torsion Spring on bottom as shown in Fig.1. Install Coupler, align and secure with a 2-56 screw.
- **4.** Check for correct coupler height, function, and clearance and make any adjustments necessary.

Note: If you do not wish to tap the coupler mounting pad, drill a 2-56 clearance hole ($^{\#}43$) and secure the coupler with a 2-56 x 5/16" screw and a 2-56 nut.

