

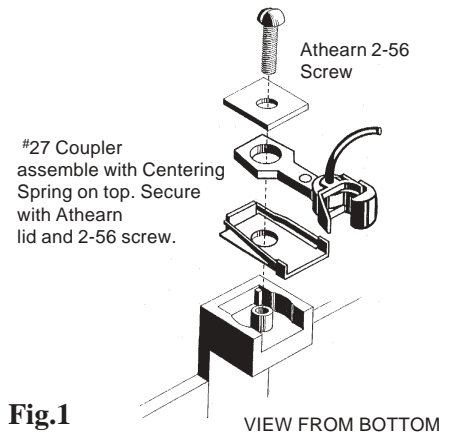
# ATHEARN

# AMD 103 P 40 & P 42

## #27 COUPLER CONVERSION

**Note:** Manufacturing and coupler pocket variations occur on this model. This may require adjustment of loco or a different 20-Series Coupler offset.

1. Remove the existing screw, cover and coupler and discard coupler.
2. For the rear, use a #27 Coupler. Install coupler with Centering Spring on top by slipping through coupler opening and onto centerpost in Athearn coupler pocket. Secure lid and coupler assembly with Athearn 2-56 screw. To prevent binding of coupler, do not over tighten.
3. For the front, use a #27 Coupler. Install coupler through coupler opening and onto centerpost in Athearn coupler pocket. Secure lid and coupler assembly with Athearn 2-56 screw. Do not over tighten.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.



**Fig.1**

## #27 Installation