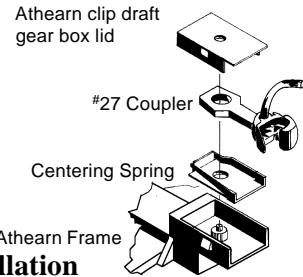


# ATHEARN

# BALDWIN S - 12

## #27 COUPLER CONVERSION

1. This conversion consists of using the manufacturers draft gear box and lid and inserting the Centering Spring and Coupler in the correct order into the models cast-on draft gear box and securing the assembly with the draft gear box lid clip, see Fig.1.
2. Check for correct coupler height, function, and clearance and make any adjustments necessary.



**Fig.1**

**#27 Installation**