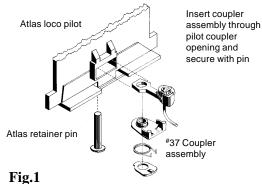


ATLAS

#37 COUPLER CONVERSION

- 1. Remove Atlas retainer pin and existing couplers.
- 2. Modify both pilot and rear coupler openings to make them wide enough to accept 30-Series Draft Gear Box width of 5/16". File a small amount of plastic from the side walls of the coupler opening to align the coupler on center and, if necessary, a small amount from bottom of opening. Do not file top of opening.
- **3.** Assemble #37 Coupler with Coupler on top and Spring on bottom. Do not use the coupler lid.
- **4.** Insert coupler assembly into coupler opening and secure with Atlas retainer pin.
- **5.**Check for correct coupler height, function, and clearance and make any adjustments necessary..

EMD GP-38



#37 Installation