

ATLAS KATO - JAPAN

***38 COUPLER CONVERSION**

- 1. Remove Atlas retainer pin and existing couplers.
- **2.** Modify pilot coupler opening to make it wide enough to accept 30-Series Draft Gear Box width of 5/16". File equal amounts from each side and if necessary a small amount from bottom of opening, do not file top of opening.
- **3.** Assemble #38 Coupler with coupler on bottom and Spring on top. Do not use lid.
- **4.** Insert coupler assembly into coupler opening and secure with Atlas retainer pin.
- **5.**Check for correct coupler height, function, and clearance and make any adjustments necessary.

ALCO RSD 4/5

