

ATLAS KATO - JAPAN

#27 Coupler Conversion

1. Remove Atlas retainer pins and existing couplers.
2. File equal amounts from each side of pilot coupler opening to accept centering spring. Remove any flash from chassis coupler box opening and burnish smooth. Remove any paint from coupler mounting platform.
3. Use cyanacrylate glue to fasten Centering Spring to chassis coupler mounting platform. Make sure Centering Spring hole is lined up with hole on platform.
4. Insert #27 Coupler and snap Atlas pocket cover in place. Secure with Atlas retainer pin.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary

ALCO S-2

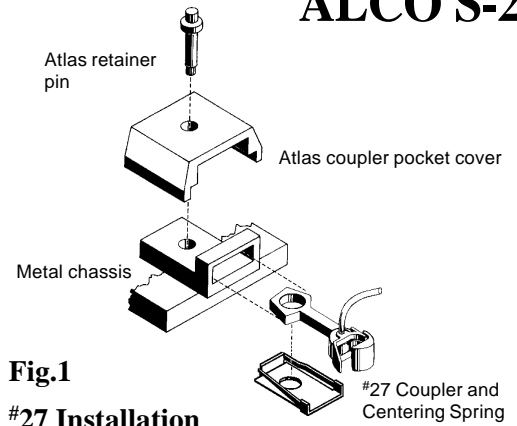


Fig.1
#27 Installation