

AUTHENTICAST

No.5® COUPLER CONVERSION

1. Remove existing trucks, coupler pocket lids and couplers. Discard couplers, save trucks and lids.
2. If any internal side protrusions are present in the coupler pocket, see Fig.1, remove them by cutting and/or filing until surface of sides are smooth and flat. Additional filing of sides may be required in some instances to fit spring.
3. Place Centering Spring on top of Coupler and insert into coupler pocket and secure lid. See Fig.1 for typical installation.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

ALL ROLLING STOCK

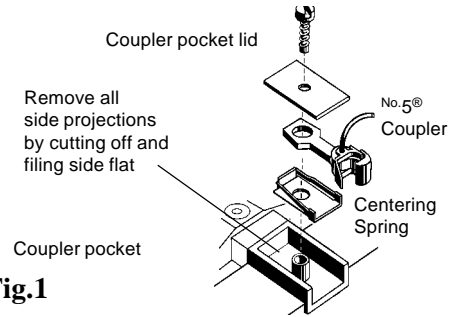


Fig.1

No.5® Installation