

## **BACHMANN**

## No.5® TENDER MOUNTED COUPLER CONVERSION

- 1. Clear a 1/2" long by 3/8" wide coupler mounting pad on the centerline of the tender.
- **2.** Assemble the No.5® Coupler and glue together with tiny drops of glue placed sparingly along seams only.
- **3.** After glue has dried, place  $^{\text{No.}}5^{\text{\$}}$  assembly flush with rear edge, exactly on tender centerline, and glue in place with a plastic compatible cement. To secure coupler with a 2-56 screw, drill and tap a 2-56 hole 1/4" from rear edge of tender and exactly on tender centerline. Secure  $^{\text{No.}}5^{\text{\$}}$  Coupler with 1/4" long 2-56 screw.
- $\textbf{4.} \ Check for correct coupler height, function, and clearance and make any adjustments necessary.$

## **2-6-2 PRAIRIE**

Tender

centerline

No.5® Coupler, glue Draft Gear Box together and then glue coupler assembly to tender floor on centerline

If you wish to secure coupler with a screw, drill and tap a 2-56 hole 1/4" from rear tender edge and use a 1/4" long 2-56 screw

Tender floor

Fig.1

No.5® Installation