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## **BACHMANN PLUS**

**Note:**The pilot may require extensive modifications and could ruin the appearance. Justification for a functioning coupler is left up to the modeler.

## **\*34 TENDER COUPLER CONVERSION**

1. For tender: Remove and discard existing screw and coupler.

**2.** Cut the side walls off of the coupler mounting bracket flush with the platform surface Do not remove centerpost. See Fig.1. Use a #55 drill and drill the post hole and tap with an 0-80 tap.

**3.** Assemble the #34 Coupler with the Torsion Spring on the top and the Lid on the bottom. See Fig.2. Secure coupler with a 1/4" long 0-80 screw and 0-80 washer.

4. Check for correct coupler height, function, and clearance and make any adjustments necessary.

