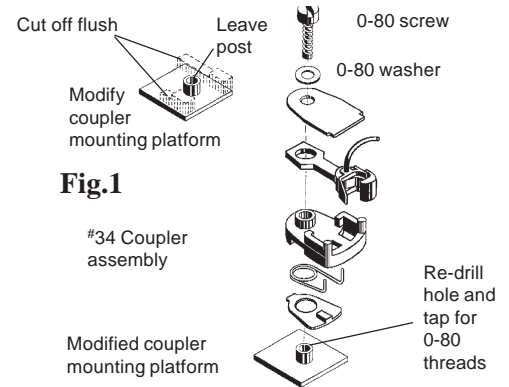


BACHMANN PLUS (TENDER ONLY)

4-8-4 NORTHERN

#34 TENDER COUPLER CONVERSION

1. For tender: Remove and discard existing screw and coupler.
2. Cut the side walls off of the coupler mounting bracket flush with the platform surface. Do not remove centerpost. See Fig.1. Use a #55 drill and drill the post hole and tap with an 0-80 tap.
3. Assemble the #34 Coupler with the Torsion Spring on the top and the Lid on the bottom. See Fig.2. Secure coupler with a 1/4" long 0-80 screw and 0-80 washer.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.



#34 Installation

Fig.2