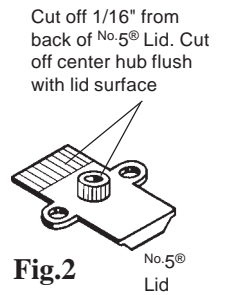
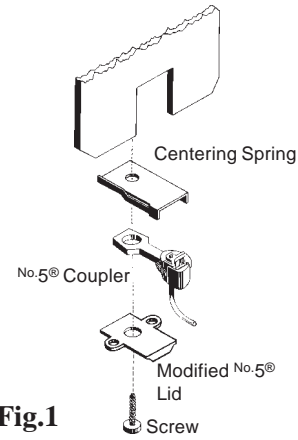


# BACHMANN PLUS

# GE B23-7

## No.5® COUPLER CONVERSION

1. Remove existing couplers and discard. Save screw.
2. Modify the Draft Gear Box Lid by cutting off 1/16" from back end and cutting off the center hub flush with lid surface. See Fig. 2.
3. Assemble Coupler with Centering Spring on top and coupler on bottom. Install coupler assembly over Bachmann centerpost, align modified lid and secure with screw. See Fig.1.
4. Check for correct coupler height, function, and clearance and make any adjustments necessary.



## No.5® Installation