

BACHMANN SPECTRUM

#4 PILOT, #37 TENDER COUPLER CONVERSION

- **1.** Pilot: It is not recommended to convert the pilot, however a #4 Coupler can be fitted with extensive modifications and fitting.
- **2.** For Tender: Cut off existing coupler box and coupler post and drill and tap a 2-56 coupler mounting hole.
- **3.** Assemble #37 Coupler with the Torsion Spring on the bottom and the Coupler on top without the Coupler Box Lid. Align Coupler with mounting hole and secure with a 3/16" long 2-56 screw.
- **4.** Check for correct coupler height, function, and clearance and make any adjustments necessary.

4-6-2 K-4 PACIFIC

