

BACHMANN SPECTRUM

#38 COUPLER CONVERSION

1. Remove and discard the original couplers.
2. Cut the post off and file the inside of the box smooth, removing any flash. File sidewalls in a tapered manner to fit the 30-Series draft gear box over the hole.
3. Tap the hole for a 2-56 screw. if needed, remove the body and truck gear housing (bottom of truck) and sideframe.
4. Assemble the #38 Coupler with the lid on the top and the torsion spring on the bottom. Mount to the modified coupler box, through the pilot coupler opening, with a 2-56 screw trimmed to the appropriate length.
5. Check for correct coupler height, function, and clearance and make any adjustments necessary.

EMD DD 40 AX

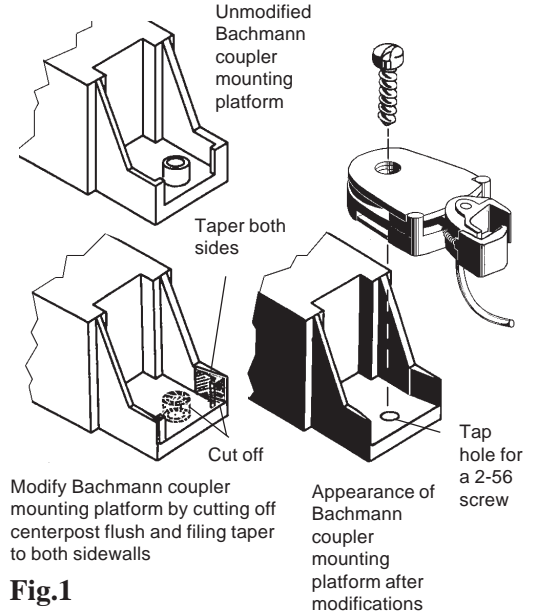


Fig.1

#38 Installation for Tender